

# Bimetal Thermometers

## Process Industry Series with Adjustable Stem and Dial • Model 55

### Thermometers

**Service intended**

All stainless steel thermometer. Suitable for corrosive media and environments in chemical process, petroleum and food industry. The instruments meet the highest standards of measurement technique.

**Nominal size**

100 and 160 mm

**Temperature element**

Coiled bimetal

**Accuracy**

Class 1 per DIN 16 203

**Working range**

Permanent: measuring range per DIN 16 203

Short time ( $\leq 1$  h): 1.1 x measuring range per DIN 16 203

**Pressure rating of stem**

25 bar maximum (without thermowell)

**Degree of protection**

IP 56 per EN 60 529 / IEC 529

**Standard features****Location of stem**

Centre back

**Case**

Rotatable on stem 360°

Stem adjustable every angle

Material: stainless steel

**Bezel**

Cam ring (bayonet type) bezel, natural finish stainless steel

**Connection**

Plain stem, stainless steel 1.4571

**Stem**

8 mm diameter, stainless steel 1.4571

**Dial**

White aluminium with black lettering per DIN 16 203

**Pointer**

Adjustable black aluminium pointer

**Window**

Instrument glass

**Optional extras**

- Case and stem with liquid damping (250 °C max.)
- Other scale ranges; scale °F, K; dual scale °F/°C, °C/°F or other
- Stem 6, 10 or 12 mm diameter
- Stem with integral thread connection
- Window of safety glass or non-splintering plastic
- Thermowells per DIN (see data sheet TM 90.01 and TM 90.03) or to user specifications
- Alarm contacts (see data sheet AE 08.01)

**Scale-, measuring ranges <sup>1)</sup>, limits of error per DIN 16 203, class 1**

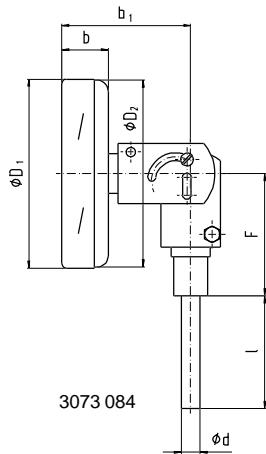
Scale range °C	Scale spacing °C	Measuring range <sup>1)</sup> °C	Limit of error °C
- 70 ... + 30	1	- 60 ... + 20	1
- 50 ... + 50		- 40 ... + 40	
- 30 ... + 50		- 20 ... + 40	
- 20 ... + 60		- 10 ... + 50	
0 ... 60		+ 10 ... + 50	
0 ... 80		+ 10 ... + 70	
0 ... 100		+ 10 ... + 90	
0 ... 120		+ 20 ... + 100	
0 ... 160	2	+ 20 ... + 140	2
0 ... 200		+ 20 ... + 180	
0 ... 250		+ 30 ... + 220	
0 ... 300	5	+ 30 ... + 270	5
0 ... 400		+ 50 ... + 350	
0 ... 500		+ 50 ... + 450	
0 ... 600		+ 100 ... + 500	

**Models**

Model	Nominal size	Location of stem / Case
S 5550	100	Centre back /
S 5551	160	adjustable every angle

1) The measuring range is indicated on the dial by two triangular marks. Within this range the stated limit of error is valid according to DIN 16 203.

## Dimensions



Nominal size	Dimensions [mm]										Weight [kg]	
			alarm contacts of model									
	without		811 or 831 1 or 2		3		831.11 831.22		d	D1	D2	F
100	b	b1	b	b1	b	b1	b	b1	d	101	99	0.500
160	25	68	88	131	—	—	88	131	8 <sup>1)</sup>	161	159	68
			100	143	115	158	115	158				0.700

1) Option: stem diameter 6, 10, 12 mm

## Design of connection per DIN

Connection no. 1

Plain stem

Length of stem  $l = 140, 200, 240 or 290 mm$

Stainless steel 1.4571

To fit compression fitting of connection no. 4

Connection no. 2

Male nut G ½ A

Length of stem  $l_1 = 80, 140, 180 or 230 mm$

Stainless steel 1.4571

To fit DIN thermowells of form BD, BE, BS

Connection no. 3

- Union nut G ½ or G ¾

Length of stem  $l_1 = 89, 126, 186, 226 or 276 mm$

Stainless steel 1.4571

To fit DIN thermowells of form CD, CE, CS

- Union nut M 24 x 1.5 suitable to DIN 43 763

(stem 6 mm diameter only)

Connection no. 4

Compression fitting (sliding on stem)

G ½ A, G ¾ A, M 18 x 1.5, ½ NPT or ¾ NPT

Minimum insertion  $l_{\min}$  approx. 60 mm

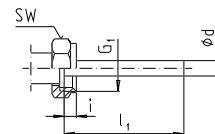
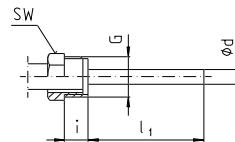
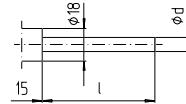
Length of stem  $l_1 = \text{variable}$

Length L =  $l_1 + 40$  mm

Stainless steel 1.4571

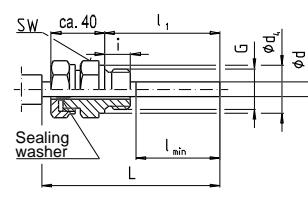
## Dimensions [mm]

Male thread G	SW	i
G ½ A	27	20



Female thread G <sub>1</sub>	SW	i
G ½	27	8.5
G ¾	32	10.5
M 24 x 1.5	32	13.5

Male thread G	SW	d <sub>4</sub>	i
G ½ A	27	26	14
G ¾ A	32	32	16
M 18 x 1.5	24	23	12
½ NPT	22	—	19
¾ NPT	30	—	20



3070 182.01

## Ordering information

State: Model / Nominal size / Scale range / No. and size of connection / Length of stem I, I<sub>1</sub> / Optional extras required

Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing.  
Modifications may take place and materials specified may be replaced by others without prior notice.



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